IN THE UNITED STATES PATENT AND TRADEMARK OFFICE 17 FEB 2006

In re application of:	CUTTING TOOL INSERT
Roy Derrick ACHILLES)
International App. No. PCT/IB2005/001276)
International Filing Date: 11 May 2005)

PRELIMINARY AMENDMENT

Mail Stop: PCT Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

Dear Sir:

Applicant hereby submits the following Preliminary Amendment to the above referenced application.

Amendments to the Specification begin on page 2 of this paper.

Amendments to the Claims begin on page 3 of this paper.

Remarks begin on page 5 of this paper.